

Synthesis of C₆₀-End-Bonded Polymers with Designed Molecular Weights and Narrow Molecular Weight Distributions via Atom Transfer Radical Polymerization

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ABSTRACT: Bromo-terminated polystyrene (PSt-Br) and poly(methyl methacrylate) (PMMA-Br) with designed molecular weights and narrow molecular weight distributions were prepared by atom transfer radical polymerization (ATRP). These bromo-terminated polymers were allowed to react with C₆₀ under ATRP conditions to yield C₆₀-end-bonded PSt (PSt-C₆₀-Br) and PMMA (PMMA-C₆₀-Br). The polymers were characterized by gel permeation chromatography (GPC), UV-vis, FT-IR, and fluorescence spectra. GPC profiles obtained by UV and RI dual detectors indicated that C₆₀ had been covalently bonded to the polymers, and most of the C₆₀-end-bonded polymers were monosubstituents. Furthermore, 2-aminoacetonitrile (AAN) was used as an IR label to react with PSt-C₆₀-Br; the products thus obtained show a characteristic absorption of CN group at 2369 cm⁻¹. This result reinforces the conclusion that C₆₀ has been covalently bonded into the polymer. The fluorescence of PMMA-C₆₀-Br and PSt-C₆₀-Br can be quenched by triethylamine or fumaronitrile, indicating that C₆₀ still keeps its strong electron-accepting and strong electron-donating property after it was modified by macromolecules. A possible mechanism of the formation of C₆₀-end-bonded PSt was deduced tentatively.

Introduction

C₆₀, the representative of the fullerene family, possesses uniquely attractive properties in physics, photo-physics, photochemistry, and so on.¹ Since the large-scale preparative method for C₆₀ was developed, there have been considerable reports on the macromolecular modification of C₆₀ aiming at the materialization of C₆₀ for the practical purpose.² It is obvious that C₆₀-bonded polymers obtained by introducing C₆₀ to the polymers led to the improvement of the solubility and processability of C₆₀. Because of the multifunctionality and the activity of C₆₀ in chemical reaction, the introduction of C₆₀ to polymers by ordinary radical polymerization usually makes the C₆₀-bound polymers with broader distribution in molecular weight and shape; some are even cross-linked.^{3,4}

So far, some efforts have been devoted to the synthesis of well-defined polymeric C₆₀ derivatives. Frey et al.⁵ synthesized polystyrene monosubstituted C₆₀ by the reaction of C₆₀ with an amino-functionalized polystyrene which was obtained via living anionic polymerization. Astruc et al.⁶ prepared C₆₀-end-capped polystyrene stars by reacting C₆₀ with a hexaarm hexaazidopolystyrene star-shaped polymer. Wang et al.⁷ and Fukuda et al.⁸ separately reported on the preparation of C₆₀-containing PSt with narrow molecular weight distribution by reaction of C₆₀ with PSt-TEMPO (polystyrene adducts with 2,2,6,6-tetramethylpiperidinyl-1-oxyl).

Recently, the precise polymerizations have been developed persistently and attracted much interest in order to gain well-defined polymers in topologic aspects—among which newly developed atom transfer radical polymerization (ATRP) is a starred one.⁹ The advantage

of ATRP is that the polymerization can be performed according to the ordinary free-radical polymerization procedure and thus can avoid the stringent polymerization condition like living anionic polymerization needed. This encourages the introduction of C₆₀ to polymer via controlled radical polymerization to obtain C₆₀-involved polymers with designed molecular weight and narrow molecular weight distribution. This article deals with the synthesis of C₆₀-end-bonded well-defined polystyrene (PSt) and poly(methyl methacrylate) (PMMA) via ATRP. The existence of C₆₀ covalently bonded in the polymer was also evidently confirmed by labeling with 2-aminoacetonitrile whose characteristic peak in the IR spectrum does not interfere with those of C₆₀ and phenyl group in the copolymer.

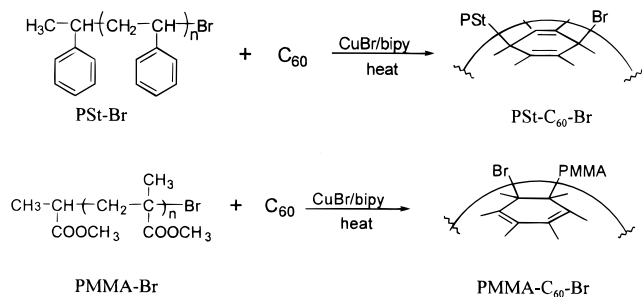
In the first step, the Br-terminated polystyrene (PSt-Br) or poly(methyl methacrylate) (PMMA-Br) was prepared via ATRP with designed molecular weights, which can be “awoke” from the dormant state to radical at high temperature in the presence of CuBr/2,2'-bipy, and then a solution of C₆₀ was added to it. Since C₆₀ is chemically considered to behave like an electron-deficient polyolefin,² the addition of aforementioned PSt (or PMMA) radicals to C₆₀ took place readily. Simultaneously, C₆₀ abstracted the halogen atom from Cu(II) complex, thus completing the reaction cycle and giving out the product of C₆₀-end-bonded well-defined PSt or PMMA as shown in Scheme 1.

Experimental Section

Materials. 1-Phenylethyl bromide (1-PEBr), *m*_D²⁰ = 1.5614 (lit. 1.5600) was prepared according to the literature.¹⁰ Methyl 2-bromopropionate (MBP, Aldrich) was used as received. Styrene and MMA (A.R., Beijing Chemicals Co.) were distilled under reduced pressure over CaH₂. CuBr (C. P., Beijing Chemicals Co.) was purified by subsequently washing with acetic acid and ethanol and then dried in vacuo. C₆₀ was

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Scheme 1



prepared by an arcing method with a homemade apparatus, whose purity was 99.5%. 2,2'-Bipyridine (bipy, A. R., Beijing Chemicals Co.), 2-aminoacetonitrile hydrochloride (AAN, Aldrich), and other reagents were used as received.

Atom Transfer Radical Polymerization of St and MMA. The polymerizations of styrene and MMA were conducted in bulk in sealed glass tubes. The feed molar ratio was 1-PEBr:CuBr:bipy = 1:1:2 (MBP was used as an initiator in the polymerization of MMA). After the mixture was degassed three times, the tube was sealed under vacuum, and the polymerization was carried out in an oil bath (for styrene, 110 °C, 12 h; for MMA, 90 °C, 8 h). The crude polymer was obtained by precipitation from methanol and then was dissolved in CHCl₃; the solution was passed through a silica column to remove the catalysts. The polymer was recovered by precipitation from a large excess of methanol and then dried under vacuum. A white fine powdery polymer was obtained.

Synthesis of PSt-C₆₀-Br and PMMA-C₆₀-Br. In a typical run, C₆₀, CuBr, bipy, and PSt-Br (or PMMA-Br) were dissolved in 20 mL of chlorobenzene and charged in the glass tube in the molar ratio of 2:1:2:1. After the mixture was degassed three times, the tube was sealed under vacuum and then kept in an oil bath of 110 °C for 12 h (for PMMA-Br, the temperature was kept at 90 °C for 8 h). Then the tube was broken, the solvent was distilled out, and the residue was dissolved with CHCl₃ and precipitated in a large excess of methanol. The polymer was purified by dissolution in THF and reprecipitation from methanol.

Chemically Labeling of PSt-C₆₀-Br. To a solution of 100 mg of PSt-C₆₀-Br ($M_n = 3.32 \times 10^3$) in 5.0 mL of THF was added 0.2 mL of free 2-aminoacetonitrile (AAN) in 1.0 mL of THF. The addition reaction was kept at room temperature under argon atmosphere with stirring for 20 h, and then the reaction mixture was poured into large amount of methanol. A brown precipitate was obtained. The precipitate was washed thoroughly with methanol until no unreacted AAN was detected by UV-vis spectrometry and dried in vacuo.

Characterization. The UV-vis absorption spectra were recorded on a Shimadzu UV2101PC UV-vis scanning spectrophotometer using a 1.0 cm square quartz cell. The FT-IR spectra were recorded on a Nicolet 750 FT-IR spectrometer (KBr). The molecular weights of the polymers were estimated by a Waters-515 gel permeation chromatograph (GPC) equipped with three Styragel columns (HT2 + HT3 + HT4), a Waters 2410 refractive index (RI) detector, and a Waters 2487 UV detector. The working wavelength of the UV detector was set at 350 nm. Degassed THF was used as an eluent at a flow rate of 1.0 mL/min. Calibration was based on low distribution polystyrene standards. Data analysis was made on Millenium 32 software. Thermogravimetric (TGA) analyses were measured on a Universal V1.9D TA instrument. The fluorescence emission spectra were recorded on a F-4500 fluorescence spectrophotometer with PMT voltage of 700 V. The slit widths of the monochromators were both 5 nm. The solvents were purified to eliminate the interfering impurities for fluorescence.

Results and Discussion

Synthesis of PSt-Br and PMMA-Br. ATRP is a useful method for most of vinyl monomers to prepare well-defined polymers under ordinary radical polymer-

ization conditions. It had been demonstrated that PSt and PMMA obtained via ATRP possess well-controlled molecular weights and narrow molecular weight distributions. Here we prepared PSt and PMMA via ATRP based on the procedure reported by Matyjaszewski et al.⁹ It can be seen from Table 1 and Table 2 that the molecular weight distributions of PSt and PMMA are narrow. These well-defined prepolymers were used to prepare PSt-C₆₀-Br and PMMA-C₆₀-Br in the presence of ATRP catalyst CuBr₂/bipy.

Synthesis of PSt-C₆₀-Br and PMMA-C₆₀-Br. It has been demonstrated that the electronic properties of C₆₀ were perturbed as the its conjugated structure was destroyed.¹¹ So it is important to prepare monosubstituted C₆₀-bonded polymer, which can increase the solubility while retain the intriguing properties of C₆₀ to the greatest extent. To optimize the synthesis of monosubstituted C₆₀-bonded polymer in all reactions, a ratio of C₆₀:polymer = 2:1 was used to minimize the fraction of higher substituted products. As the reaction proceeded, the characteristic purple color of C₆₀ in chlorobenzene turned to dark brown, indicating that the reaction occurs. Excess of C₆₀ was removed by dissolving the products in THF since the solubility of C₆₀ in THF is so small that it is negligible. All of the C₆₀ chemically modified polymers were obtained as brittle powders with brown color, which was changed depending on the amount of C₆₀ incorporated. The C₆₀-end-bonded polymers are soluble not only in fullerene solvent such as benzene, toluene, and CS₂ but also in fullerene nonsolvent such as THF and CHCl₃, giving a dark brown solution.

Characterization of PSt-C₆₀-Br and PMMA-C₆₀-Br. Tables 1 and 2 summarize the molecular weights and molecular weight distributions for PSt-Br and PMMA-Br before and after reacted with C₆₀, respectively. It can be seen that the molecular weight distributions of the PSt-Br and PMMA-Br remain almost unchanged after the reaction with C₆₀. The molecular weights of both polymers increase a little. The increase is not equal to the molecular weight of C₆₀, which may be attributed to the fact that the compact shape of C₆₀ moiety in the copolymer contributes little to the hydrodynamic volume of the polymer.

Although the existence of C₆₀ increases the thermal stability of C₆₀-end-capped polymers, we can still assume that the weight percent of C₆₀ incorporated into the polymers could be determined by DTA because PSt and PMMA decompose at 450 and 405 °C, respectively. The residue left could be deemed as C₆₀. Comparison with prepolymers and physical mixtures confirmed the TGA results. We can see in Table 1 that the content of C₆₀ was roughly close to the theoretical value which was calculated under the premise that the C₆₀-end-capped polymer was a monoadduct.

After PSt-Br was reacted with C₆₀, there should be one Br atom bonded at the end of each polymer chain. But elemental analysis result shows that the content of bromine in the polymer was lower than the theoretical value. Since the bromine atom directly linked to C₆₀ is very active, it can be displaced by other functional groups. For example, methanol and trace water leads to the debromination process of PSt-C₆₀-Br; a similar result was previously reported by Heymann et al.¹² Furthermore, the fact that C₆₀ derivatives cannot be burned completely during the elemental analyses may also resulted in an inaccurate measurement. This

Table 1. Molecular Weights and Molecular Weight Distributions of PSt-Br and PSt-C₆₀-Br^a

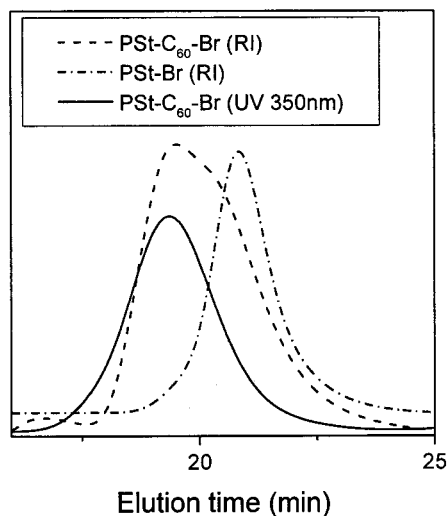
run	PSt-Br			PSt-C ₆₀ -Br			Br (%) ^c	C ₆₀ cont (%) ^d
	$M_n(10^3)^b$	$M_w(10^3)^b$	M_w/M_n	$M_n(10^3)^b$	$M_w(10^3)^b$	M_w/M_n		
1	2.52	3.35	1.33	3.32	4.61	1.39	2.01 (2.41)	18.8 (21.6)
2	4.80	5.72	1.19	5.46	6.66	1.22	0.56 (1.46)	11.9 (13.2)
3	8.01	9.02	1.12	8.29	9.62	1.16	0.38 (0.96)	7.6 (8.6)

^a Polymerization condition: 1-PEBr:CuBr:bipy = 1:1:2 (in molar ratio), 110 °C, 8 h. Reaction condition: C₆₀:CuBr:bipy:PSt-Br = 2:1:2:1 (in molar ratio), 110 °C, 12 h. ^b Determined by GPC analysis in THF; monodisperse polystyrene standards were used as the molecular weight reference. ^c Measured by elemental analysis; the data in parentheses are the calculated values based on M_n , and each polymer chain contains one bromine atom. ^d Measured by DTA on the prepolymers and the C₆₀-end-capped polymers; the data in parentheses are the theoretical value based on M_n and C₆₀-monoadduct structure.

Table 2. Molecular Weights and Molecular Weight Distributions of PMMA-Br and PMMA-C₆₀-Br^a

run	PMMA-Br			PMMA-C ₆₀ -Br			C ₆₀ cont (%) ^c
	$M_n(10^4)^b$	$M_w(10^4)^b$	M_w/M_n	$M_n(10^4)^b$	$M_w(10^4)^b$	M_w/M_n	
1	1.70	2.26	1.32	2.57	3.37	1.31	2.9 (2.8)
2	3.09	4.12	1.34	3.51	4.94	1.41	1.9 (2.1)
3	4.06	5.67	1.39	4.65	6.62	1.42	1.8 (1.5)

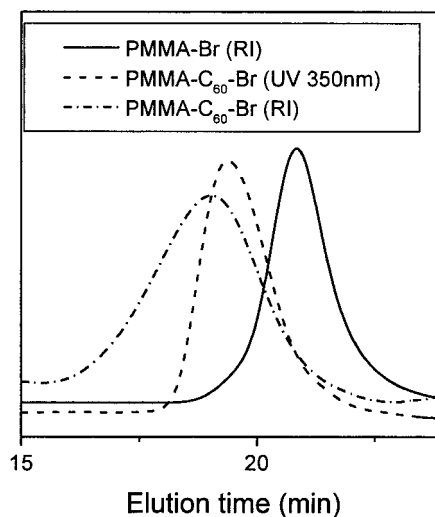
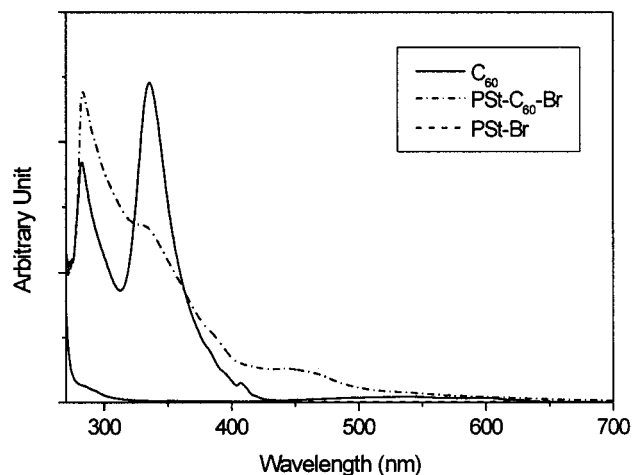
^a Polymerization conditions: MBP:CuBr:bipy = 1:1:2 (in molar ratio), 90 °C, 8 h. Reaction conditions: C₆₀:CuBr:bipy:PMMA-Br = 2:1:2:1 (in molar ratio), 110 °C, 8 h. ^b Determined by GPC analysis in THF; monodisperse polystyrene standards were used as molecular weight reference. ^c Measured by DTA on the prepolymers and the C₆₀-end-capped polymers; the data in parentheses are the theoretical value based on M_n and C₆₀-monoadduct structure.

**Figure 1.** GPC profiles of PSt-C₆₀-Br and PSt-Br obtained by refractive index and UV-vis dual detector; the working wavelength for the UV detector was set at 350 nm.

explanation is also verified by the elemental analysis of the model compound of PSt-C₆₀-Br, Br-C₆₀-CH-(C₆H₅)CH₃.

The molecular weights and molecular weight distributions of PMMA-Br before and after the reaction with C₆₀ are listed in Table 2. These results share the same rule with those of PSt-Br and PSt-C₆₀-Br listed in Table 1.

Figure 1 and Figure 2 show the GPC profiles of PSt-C₆₀-Br and PMMA-C₆₀-Br obtained by UV and RI dual detectors. The UV detector was set at 350 nm where the PSt and PMMA could not be detected and only C₆₀ and its derivatives can be recorded. Comparing the GPC profiles of PSt-C₆₀-Br (or PMMA-C₆₀-Br), the profiles thus obtained are very similar, and their peaks almost share the same elution time.

**Figure 2.** GPC profiles of PMMA-C₆₀-Br and PMMA-Br obtained by refractive index and UV-vis dual detector; the working wavelength for the UV detector was set at 350 nm.**Figure 3.** UV-vis spectra of PSt-C₆₀-Br ($M_n = 8.29 \times 10^3$), PSt-Br ($M_n = 8.01 \times 10^3$), and C₆₀ in cyclohexane.

It is obvious that there is a shoulder peak in the GPC profiles of PSt-C₆₀-Br obtained by the refractive index detector. This indicates that the sample was a mixture of PSt-C₆₀-Br and PSt homopolymer. Since PSt-C₆₀-Br and PSt homopolymer possess similar solubility in organic solvent, it is difficult to separate PSt-C₆₀-Br from PSt homopolymer in the mixture. So the profiles obtained by the RI detector is less symmetry than that obtained by UV detector, and the molecular weight distribution obtained by RI detector is slightly broader than that obtained by the UV detector.

Figure 3 shows the UV-vis spectra of PSt-Br, PSt-C₆₀-Br, and C₆₀ in cyclohexane. It is seen that one of

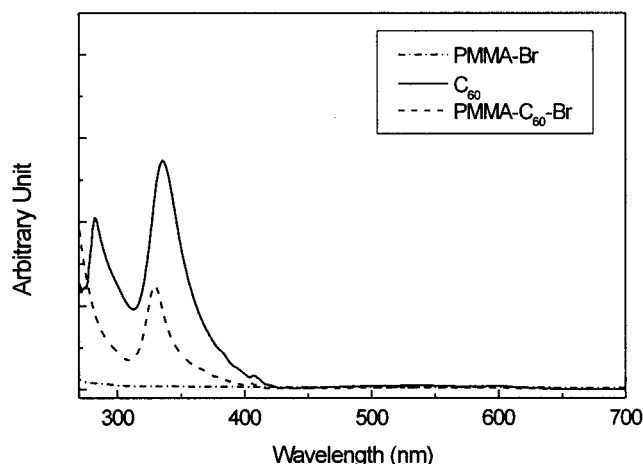
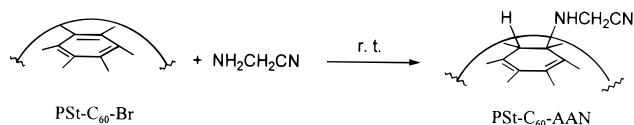


Figure 4. UV-vis spectra of PMMA-C₆₀-Br ($M_n = 2.57 \times 10^4$) and PMMA-Br ($M_n = 1.70 \times 10^4$) in THF and C₆₀ in cyclohexane.

the characteristic absorption peaks of C₆₀ at 272 nm remains, and the other strong absorption band of C₆₀ at 336 nm is replaced by a steadily decreasing curve of typical substituted C₆₀. It is caused by the breakage of the symmetry and electronic structure of C₆₀ after its reaction with PSt-Br. Generally, monosubstituted C₆₀ derivatives show characteristic UV-vis absorption as described by Hirsch et al., Murata et al., and Okamura et al. separately.¹³ The broad band that appeared at 434 nm indicates that PSt-C₆₀-Br is a 1,4-substituted derivative.¹³

Figure 4 shows the UV-vis spectra of PMMA-Br, PMMA-C₆₀-Br, and C₆₀ in cyclohexane. The absorption bands of PMMA-C₆₀-Br are similar to that of parent C₆₀ but different from PSt-C₆₀-Br, especially in the disappearance of a broad band at 434 nm. This indicates that PMMA-C₆₀-Br may be a 1,2-substituted derivative, as Hirsch et al. pointed out.¹³



It is noticeable that the FT-IR spectra of both PSt-Br and PSt-C₆₀-Br do not exhibit any absorption peak in the range 2000–2600 cm⁻¹. Considering that the cyano group would display a characteristic peak at around 2250 cm⁻¹ and the aliphatic primary amino group can react readily with C₆₀ under mild conditions via a single electron transfer process, 2-aminoacetonitrile (AAN) was elaborately chosen for the chemically labeling of PSt-C₆₀-Br.

Figure 5 shows the IR spectra of PSt-C₆₀-Br, and the product after it was treated by 2-aminoacetonitrile. In the IR spectrum of NH₂CH₂CN-labeled PSt-C₆₀-Br, an apparent new absorption peak appears at 2369 cm⁻¹. In a control experiment, the reaction product of pure PSt with NH₂CH₂CN does not absorb in this region. The result thus confirmed that C₆₀ had been covalently bonded to PSt, and this method can be extendedly used to label other C₆₀ derivatives.

It is known that spherical shape molecule hardly displays fluorescence. Because of the high symmetry of C₆₀ in three dimensions, bare C₆₀ does not display fluorescence in solution at room temperature. However,

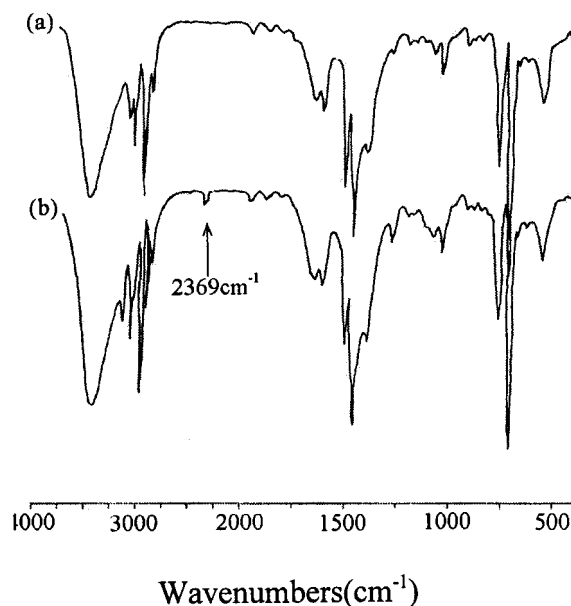


Figure 5. IR spectra of (a) PSt-C₆₀-Br and (b) NH₂CH₂CN-labeled PSt-C₆₀-Br.

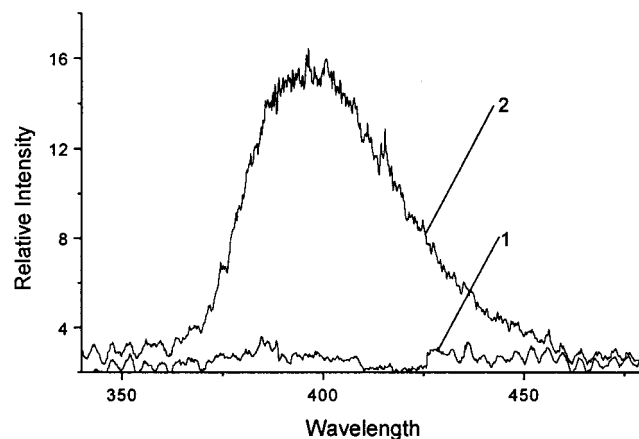


Figure 6. Fluorescence spectra of PMMA-Br (1) ($M_n = 1.70 \times 10^4$) and PMMA-C₆₀-Br (2) ($M_n = 2.57 \times 10^4$) in dichloromethane at room temperature. $\lambda_{ex} = 248$ nm.

after C₆₀ was modified by other compounds such as isobutylamine and polymers such as poly(allylamine), the adducts obtained displayed fluorescence in solution at room temperature.^{15,16} This may be due to the lessening of the highly symmetric shape of C₆₀.¹⁷

Both PMMA-C₆₀-Br and PSt-C₆₀-Br displayed fluorescence in dichloromethane at room temperature. Figure 6 and Figure 9 show the fluorescence spectra of PMMA-C₆₀-Br and PSt-C₆₀-Br with the same polymerization degree at the same mass concentration by the excitation wavelength of 248 nm. It can be seen from Figure 6 that PMMA-C₆₀-Br displayed fluorescence even though it is weak. Obviously, PMMA does not have any chromophore moieties, so it is difficult to absorb enough energy to transfer to C₆₀. Thus, the fluorescence of PMMA-C₆₀-Br supports the concept that the lessening of the highly symmetric shape of modified C₆₀ would be a crucial factor for the display of fluorescence.¹⁷

One of the intriguing properties of C₆₀ is that whose ionization potential and electron affinity are 7.51 eV and 2.56 eV, respectively, meaning that C₆₀ acts as both strong electron acceptor and strong electron donor.

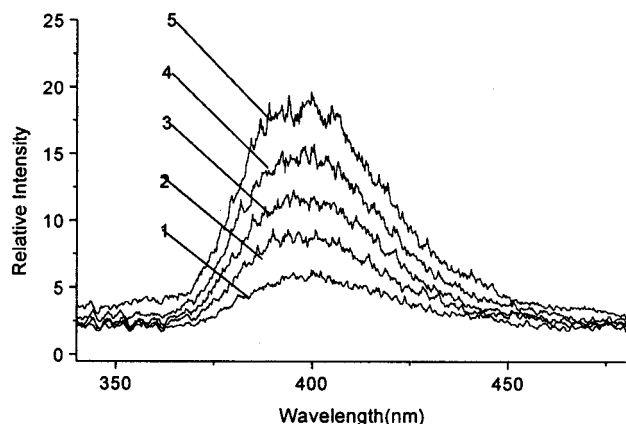


Figure 7. Fluorescence quenching of PMMA-C₆₀-Br by triethylamine in dichloromethane, $\lambda_{\text{ex}} = 248$ nm. From top to bottom, concentration of triethylamine (mol/L): 0, 0.0050, 0.0150, 0.0450, 0.0090.

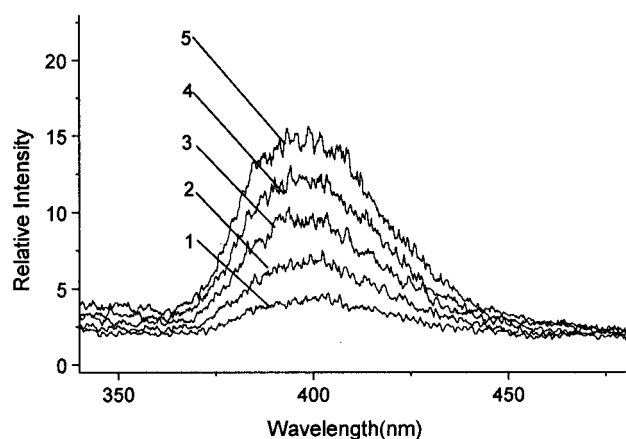


Figure 8. Fluorescence quenching of PMMA-C₆₀-Br by fumaronitrile in dichloromethane, $\lambda_{\text{ex}} = 248$ nm. From top to bottom, concentration of fumaronitrile (mol/L): 0, 0.0050, 0.0100, 0.0300, 0.0500.

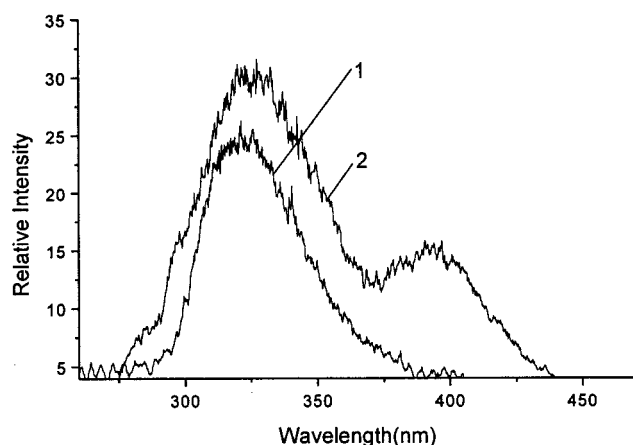


Figure 9. Fluorescence spectra of PSt-Br (1) ($M_n = 2.52 \times 10^3$) and PSt-C₆₀-Br (2) ($M_n = 3.32 \times 10^3$) in dichloromethane at room temperature. $\lambda_{\text{ex}} = 248$ nm.

Accordingly, whether C₆₀ can maintain its proper electronic properties after it was covalently bonded to the polymers is of our concern. That the fluorescence of PMMA-C₆₀-Br can be quenched by either strong electron donors such as triethylamine or strong electron acceptors such as fumaronitrile is shown in Figures 7 and 8, indicating that C₆₀ still keeps its strong electron-

accepting and strong electron-donating property after it was modified by macromolecules.

Figure 9-(2) shows the fluorescence spectrum of PSt-C₆₀-Br in dichloromethane at room temperature. It can be seen that there are two peaks at 314 and 395 nm. It is known that styrene homopolymers displays fluorescence caused by its benzene ring. The peak at 314 nm should be ascribed to the benzene rings of the PSt chains which was clarified by the recorded fluorescence spectrum of styrene homopolymer as shown in Figure 9-(1). The energy absorbed by benzene rings of PSt may transfer to the C₆₀-CH₂-CH- moiety, and the peak at 395 nm may be the excimers formed by the C₆₀ and the PSt segments. This implies that PSt chains enhance the fluorescence of C₆₀ moieties. That the fluorescence peak of PSt-C₆₀-Br and PMMA-C₆₀-Br at 395 nm can be quenched by triethylamine and fumaronitrile also proved that this peak was contributed by C₆₀-CH₂-CH-. The invariance of the emission wavelength firmly supported this opinion.

Webber et al.⁴ reported on the preparation of copolymer of C₆₀ and styrene by ordinary free-radical polymerization initiated by using AIBN. The copolymer was denoted as P(C₆₀-St)_n, and its fluorescence behavior was explored. The profile of fluorescence emission spectra of PSt-C₆₀-Br recorded by us is different from the P(C₆₀-St)_n. The excitation wavelengths of P(C₆₀-St)_n and PSt-C₆₀-Br are 577 and 248 nm, and the fluorescence maxima are observed at 620 and 395 nm, respectively. This can be explained by the difference of the structure of P(C₆₀-St)_n and PSt-C₆₀-Br. For PSt-C₆₀-Br only one C₆₀ was terminated at the end of each chain as designed, meaning the PSt segment occupied almost the whole chain as showed in Scheme 1. As regards P(C₆₀-St)_n, there are much more "antenna" effects of PSt chains that absorb energy and transfer to the C₆₀-CH₂-CH- moiety as illustrated in Figure 10. Compared to PSt-C₆₀-Br, P(C₆₀-St)_n requires less radiation energy than does PSt-C₆₀-Br. This is also explained by the difference of excitation wavelength of PSt-C₆₀-Br and P(C₆₀-St)_n, whose excitation wavelengths are 248 and 577 nm, respectively, meaning that the fluorescence emission of the latter need lower energy than does PSt-C₆₀-Br.

Mechanism. The mechanism of the preparation of the C₆₀-end-bonded polymers is deduced tentatively as shown in the following. In reaction 1, a catalytic amount of the CuBr/bipy coordination complex reversibly abstracts the bromine atoms from the polymer chain ends switching them from a dormant state to an active state and generates a small concentration of polymer-based radicals and the corresponding CuBr₂/bipy complex. Since the CuBr/bipy complex is only slightly soluble in chlorobenzene, reaction 1 is a heterogeneous process.

Thermodynamically, the equilibrium must lie toward the side of dormant chain end to maintain a sufficiently low concentration of PSt*, so the bimolecular termination between radicals was suppressed. Kinetically, reaction 1 is a fast reaction, thus keeping the concentration of radicals in a steady state. Reaction 2 is the addition of radicals to C₆₀, and PSt-C₆₀* was thus produced. In reaction 3, PSt-C₆₀* abstracts a bromine atom from the CuBr₂/bipy complex, yielding the final product PSt-C₆₀-Br. Because of an excess of C₆₀ relative to PSt-Br in the feed and the potential barrier of the PSt moieties, the monoadduct was the dominant product in this system.

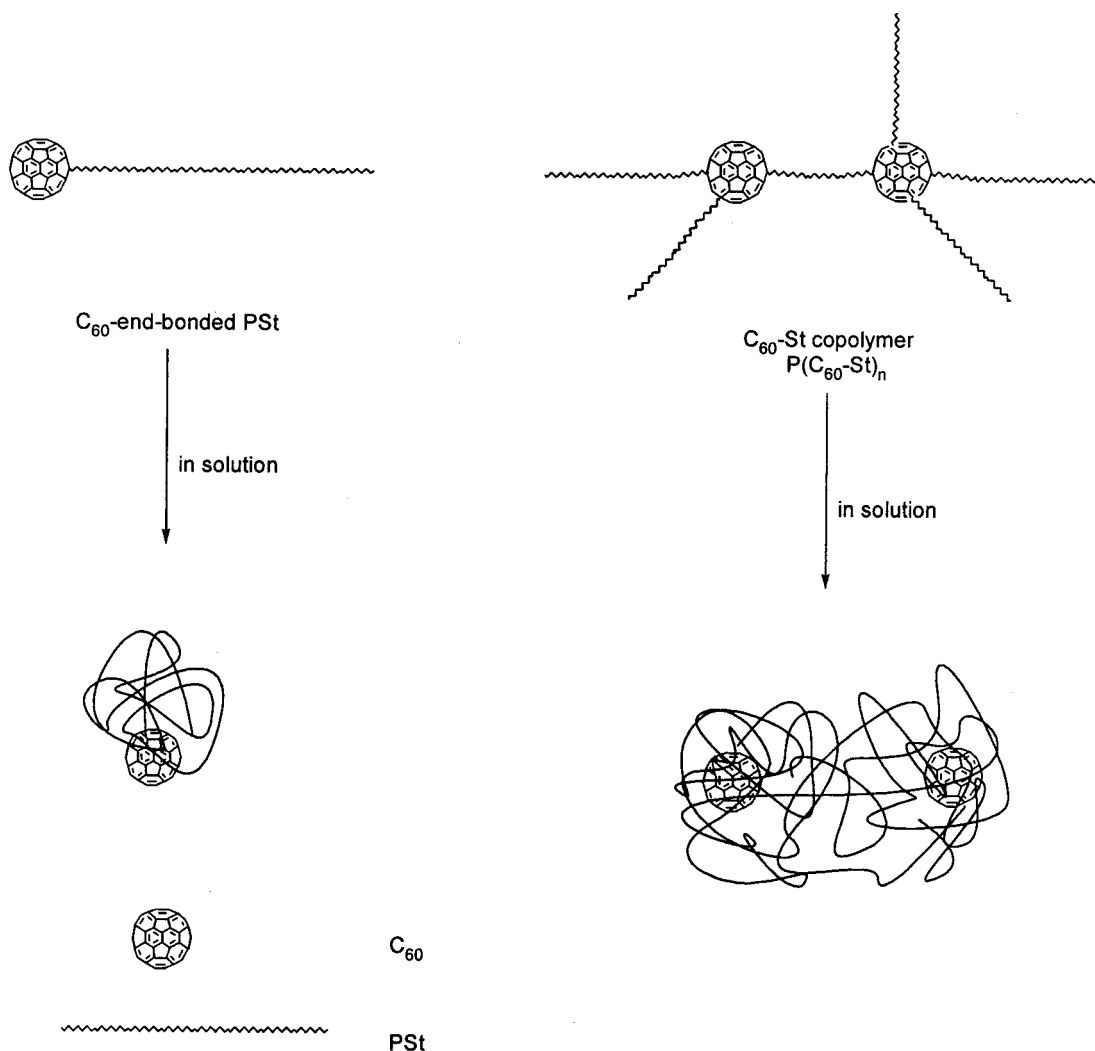
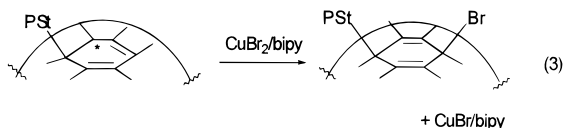
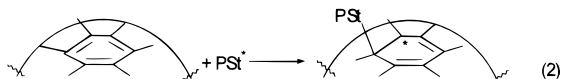
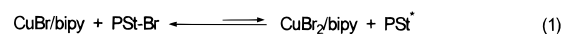
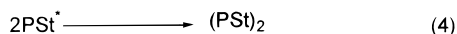


Figure 10. Schematic illustration of the "antenna effect" of PSt chains for C₆₀.



At the same time, the terminations between following radicals were unavoidable:



Reaction can occur competitively to reaction 2, yet reaction 4 is much less important, because [PSt*] is small enough and [C₆₀] ≫ [PSt*]. Reaction 5 is a process of dimerization, which is reversible. Because of the steric effect, the C₆₀ dimer is unstable at high temperature,¹⁵ making the equilibrium more incline toward the radical side. In contrast to reaction 6, which happened between polymer radicals, reaction 3 proceeds far more easily

for the reason that it takes place between polymer radicals and the ambient CuBr₂/bipy complex, so reaction 3 is the main termination process.

Conclusion

Bromo-terminated polystyrene (PSt-Br) and poly(methyl methacrylate) (PMMA-Br) with designed molecular weights and narrow molecular weight distributions, prepared by atom transfer radical polymerization (ATRP), were heated with C₆₀ in chlorobenzene in the presence of CuBr and 2,2'-bipyridine complex to yield C₆₀-end-bonded PSt (PSt-C₆₀-Br) and PMMA (PMMA-C₆₀-Br). GPC measurements equipped with UV and RI detectors indicate that C₆₀ had been covalently bonded to the polymers, and most of the C₆₀-end-bonded polymers were monosubstituted. The main reasons for the selectively production of monosubstituted C₆₀ are contributed to the excess of C₆₀ in feed relative to PSt-Br or PMMA-Br, the steric hindrance of PSt-Br or PMMA-Br, and the low concentration of polymer-based radicals in the system. Furthermore, 2-aminoacetonitrile (AAN) was used as an IR label to react with PSt-C₆₀-Br; the products thus obtained show a characteristic absorption of the CN group at 2369 cm⁻¹, avoiding the interfering with those of benzene rings of PSt and C₆₀. This result confirmed that C₆₀ had been covalently bonded to PSt, and this method can be extendedly used to label other C₆₀ derivatives. The fluorescence of

PMMA- C_{60} -Br and PSt- C_{60} -Br can be quenched by triethylamine or fumaronitrile, indicating that C_{60} still maintains its strong electron-accepting and strong electron-donating property after it was modified by macromolecules.

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